

20F.-13, No.79, Sec. 1, Xintai 5th Rd., Xizhi Dist., New Taipei City 221, Taiwan 886-2-8698-3698

886-2-8698-3699

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Product name	Description	Version
MC-1612-G	Standalone multiple GNSS module	1.7



1 Introduction

LOCOSYS MC-1612-G is a complete standalone GNSS module. The module can simultaneously acquire and track multiple satellite constellations that include GPS, GLONASS, GALILEO, QZSS and SBAS. It features low power and small form factor. Besides, it can provide you with superior sensitivity and performance even in urban canyon and dense foliage environment.

This module supports hybrid ephemeris prediction to achieve faster cold start. One is self-generated ephemeris prediction (called EASY) that is no need of both network assistance and host CPU's intervention. This is valid for up to 3 days and updates automatically from time to time when GNSS module is powered on and satellites are available. The other is server-generated ephemeris prediction (called EPO) that gets from an internet server. This is valid for up to 14 days. Both ephemeris predictions are stored in the on-board flash memory and perform a cold start time less than 15 seconds.

2 Features

- MediaTek high sensitivity solution
- Support GPS, GLONASS, GALILEO and QZSS
- Capable of SBAS (WAAS, EGNOS, MSAS, GAGAN)
- Support 99-channel GNSS
- Low power consumption
- Fast TTFF at low signal level
- Built-in 12 multi-tone active interference canceller
- Free hybrid ephemeris prediction to achieve faster cold start
- Built-in data logger
- Up to 10 Hz update rate
- ± 10 ns high accuracy time pulse (1PPS)
- Indoor and outdoor multi-path detection and compensation
- Small form factor 16 x 12.2 x 2.2 mm
- SMD type with stamp holes; RoHS compliant
- IATF 16949 quality control

3 Application

- Personal positioning and navigation
- Automotive navigation
- Marine navigation
- 5G Router device
- Femtocell device



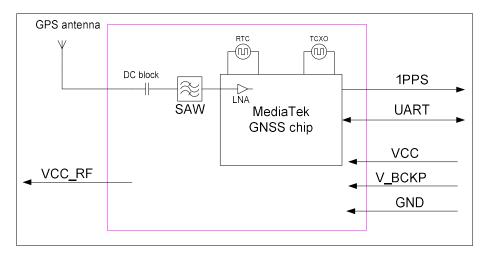


Fig 3-1 System block diagram.

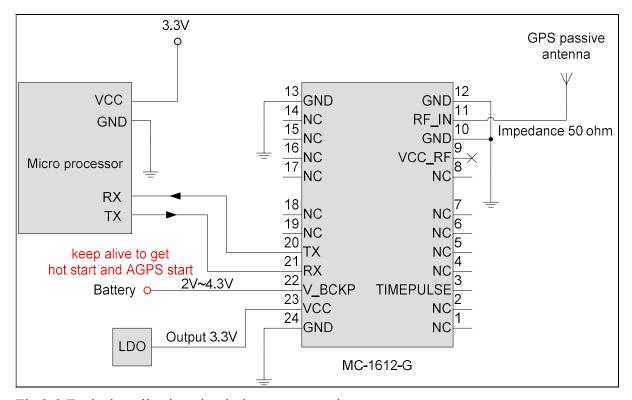


Fig 3-2 Typical application circuit that uses a passive antenna.



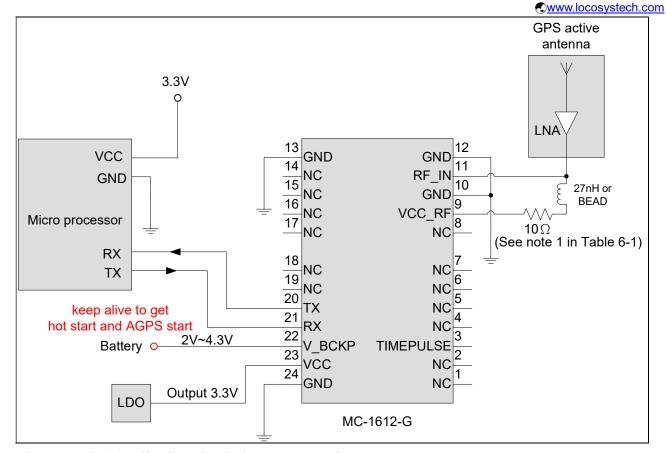


Fig 3-3 Typical application circuit that uses an active antenna.



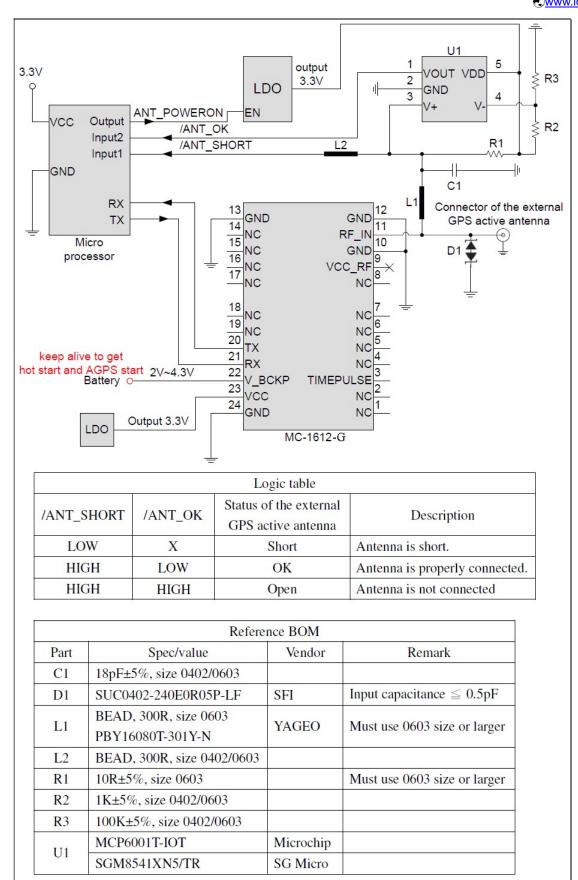


Fig 3-4 Typical application circuit that has supervisor of the external active antenna.



4 GNSS receiver

Chip	MediaTek MT3333		
	GPS, GALILEO ⁽¹⁾ , QZSS: L1 1575.42MHz, C/A code		
Frequency	GLONASS: L1 1598.0625MHz ~ 1605.375MHz, C/A code		
Channels	Support 99 channels (33 Track	king, 99 Acquisition)	
Update rate	1Hz default, up to 10Hz		
G ::::	Tracking	-162dBm, up to -165dBm (with external LNA)	
Sensitivity	Cold start	-143.5dBm, up to -148dBm (with external LNA)	
	Hot start (Open Sky)	1s (typical)	
A ' '4' T'	Hot start (Indoor)	< 30s (typical)	
Acquisition Time	Cold Start (Open Sky)	33s (typical) without AGPS	
		< 15s (typical) with AGPS (hybrid ephemeris prediction)	
	Autonomous	2.5m CEP	
Position Accuracy	SBAS	2.5m (depends on accuracy of correction data).	
	Pulse-per-second (PPS)	Typical±10ns	
Max. Altitude	< 18,000 m, up to 50,000m by request		
Max. Velocity	< 515 m/s		
Duesto cal Crum out	NR 45 4 0102 4 00(2)	9600 bps ⁽³⁾ , 8 data bits, no parity, 1 stop bits (default)	
Protocol Support	NMEA 0183 ver 4.00 ⁽²⁾	1Hz: GGA, GLL, GSA, GSV, RMC, VTG	

- Note (1): MC-1612-G module is default configured for concurrent GPS, GLONASS, QZSS and SBAS reception.

 Please contact us for different default configuration, such as concurrent GPS, GLONASS, GALILEO, QZSS and SBAS.
- Note (2): The default NMEA version is 4.00 and it also can configure to 4.10. If customer want to the product to support 4.10 please contact us in advance.
- Note (3): Both baud rate and output message rate are configurable to be factory default.



5 Software interface

5.1 NMEA output message

Table 5.1-1 NMEA output message

NMEA record	Description
GGA	Global positioning system fixed data
GLL	Geographic position - latitude/longitude
GSA	GNSS DOP and active satellites
GSV	GNSS satellites in view
RMC	Recommended minimum specific GNSS data
VTG	Course over ground and ground speed

• GGA--- Global Positioning System Fixed Data

Table 5.1-2 contains the values for the following example:

\$GNGGA,183015.000,2503.7123,N,12138.7446,E,2,16,0.68,123.2,M,15.3,M,,*78

Table 5.1-2 GGA Data Format

Name	Example	Units	Description
Message ID	\$GNGGA		GGA protocol header
UTC Time	183015.000		hhmmss.sss
Latitude	2503.7123		ddmm.mmmm
N/S indicator	N		N=north or S=south
Longitude	12138.7446		dddmm.mmmm
E/W Indicator	Е		E=east or W=west
Position Fix Indicator	2		See Table 5.1-3
Satellites Used	16		Range 0 to 33
HDOP	0.68		Horizontal Dilution of Precision
MSL Altitude	123.2	meters	
Units	M	meters	
Geoid Separation	15.3	meters	
Units	M	meters	
Age of Diff. Corr.		second	Null fields when DGPS is not used
Diff. Ref. Station ID			
Checksum	*78		
<cr> <lf></lf></cr>			End of message termination

Table 5.1-3 Position Fix Indicators

Value	Description	
0	Fix not available or invalid	
1	GPS SPS Mode, fix valid	



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2	Differential GPS, SPS Mode, fix valid	
3-5	Not supported	
6	Dead Reckoning Mode, fix valid	

• GLL--- Geographic Position – Latitude/Longitude

Table 5.1-4 contains the values for the following example:

\$GNGLL,2503.7135,N,12138.7448,E,055757.000,A,D*45

Table 5.1-4 GLL Data Format

Name	Example	Units	Description
Message ID	\$GNGLL		GLL protocol header
Latitude	2503.7135		ddmm.mmmm
N/S indicator	N		N=north or S=south
Longitude	12138.7448		dddmm.mmm
E/W indicator	Е		E=east or W=west
UTC Time	055757.000		hhmmss.sss
Status	A		A=data valid or V=data not valid
			N = No position fix
	D		A = Autonomous GNSS fix D = Differential GNSS fix
Mode			R = RTK fixed
			F = RTK float
			E = Estimated/Dead reckoning fix
Checksum	*45		
<cr> <lf></lf></cr>			End of message termination

GSA---GNSS DOP and Active Satellites

Table 5.1-5 contains the values for the following example:

NMEA V4.0

\$GPGSA,A,3,193,19,06,05,02,17,09,12,13,195,,,1.23,0.92,0.81*01

\$GLGSA,A,3,69,,,,,,1.23,0.92,0.81*13

\$GAGSA,A,3,,,,,,1.23,0.92,0.81*11

NMEA V4.10

\$GNGSA, A, 3, 02, 06, 17, 19, 09, 05, 28, 193, 195, ..., 1.34, 1.02, 0.87, 1*01

\$GNGSA,A,3,69,,,,,,1.34,1.02,0.87,2*07

\$GNGSA,A,3,,,,,,1.34,1.02,0.87,3*09

Table 5.1-5 GSA Data Format

Name Example	Units	Description
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Message ID	\$GNGSA	GSA protocol header,
		GP=GPS/QZSS, GL=GLONASS, GA=GALILEO
		BD=BEIDOU (GN for NMEA Ver 4.10)
Mode 1	A	See Table 5.1-6
Mode 2	3	See Table 5.1-7
ID of satellite used	02	Sv on Channel 1
ID of satellite used	06	Sv on Channel 2
ID of satellite used		Sv on Channel N
PDOP	1.34	Position Dilution of Precision
HDOP	1.02	Horizontal Dilution of Precision
VDOP	0.87	Vertical Dilution of Precision
System ID	1	1: GPS, 2:GLONASS, 3:GALILEO, 4:BEIDOU
		(NMEA Ver 4.10 support only)
Checksum	*01	
<cr> <lf></lf></cr>		End of message termination

Table 5.1-6 Mode 1

Value	Description	
M	Manual- forced to operate in 2D or 3D mode	
A	Automatic-allowed to automatically switch 2D/3D	

Table 5.1-7 Mode 2

Value	Description
1	Fix not available
2	2D
3	3D

• GSV---GNSS Satellites in View

Table 5.1-8 contains the values for the following example:

GPGSV, 3, 1, 11, 18, 67, 344, 48, 09, 55, 031, 50, 42, 54, 142, 40, 193, 47, 174, 45, 0*51

\$GPGSV, 3, 2, 11, 21, 44, 219, 46, 27, 39, 035, 48, 12, 34, 131, 44, 15, 30, 057, 46, 0*6A

\$GPGSV,3,3,11,22,27,319,47,14,22,285,42,25,19,171,40,0*58

 $\$GLGSV,\!2,\!1,\!07,\!76,\!71,\!201,\!44,\!65,\!57,\!041,\!40,\!75,\!48,\!028,\!39,\!72,\!27,\!108,\!39,\!1*75$

\$GLGSV,2,2,07,66,25,333,43,77,17,207,37,81,02,280,29,1*41

GAGSV, 2, 1, 05, 01, 83, 026, 35, 26, 53, 024, 35, 21, 38, 134, 30, 12, 16, 233, 21, 0*70

\$GAGSV,2,2,05,18,,,30,0*7B

Table 5.1-8 GSV Data Format

Name	Example	Units	Description
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Message ID	\$GPGSV		GSV protocol header	
			GP=GPS/QZSS, GL=GLONASS, GA=GALILEO,	
			BD=BEIDOU	
Total number of messages ⁽¹⁾	3		Range 1 to 6	
Message number ⁽¹⁾	1		Range 1 to 6	
Satellites in view	11			
Satellite ID ⁽²⁾	18		Channel 1 (Range 01 to 196)	
Elevation	67	degrees	Channel 1 (Range 00 to 90)	
Azimuth	344	degrees	Channel 1 (Range 000 to 359)	
SNR (C/No)	48	dB-Hz	Channel 1 (Range 00 to 99, null when not tracking)	
Satellite ID	09		Channel 4 (Range 01 to 196)	
Elevation	55	degrees	Channel 4 (Range 00 to 90)	
Azimuth	031	degrees	Channel 4 (Range 000 to 359)	
SNR (C/No)	50	dB-Hz	Channel 4 (Range 00 to 99, null when not tracking)	
Signal ID	0		GPS/QZSS: All signal=0,	
			GLONASS: All signal=0, G1 C/A=1	
			GALILEO: All signal=0,	
			BEIDOU: All signal=0	
			(NMEA Ver 4.10 support only)	
Checksum	*51			
<cr> <lf></lf></cr>			End of message termination	

Note (1): Depending on the number of satellites tracked multiple messages of GSV data may be required.

Note (2): GPS ID: 01~32, SBAS ID: 33~64, QZSS ID: 193~196, BEIDOU ID: 01~32, GALILEO ID: 01~32

• RMC---Recommended Minimum Specific GNSS Data

Table 5.1-9 contains the values for the following example:

\$GNRMC,183015.000,A,2503.7123,N,12138.7446,E,0.01,34.92,270812,,,D,V*39

Table 5.1-9 RMC Data Format

Name	Example	Units	Description
Message ID	\$GNRMC		RMC protocol header
UTC Time	183015.000		hhmmss.sss
Status	A		A=data valid or V=data not valid
Latitude	2503.7123		ddmm.mmmm
N/S Indicator	N		N=north or S=south
Longitude	12138.7446		dddmm.mmmm
E/W Indicator	Е		E=east or W=west
Speed over ground	0.01	knots	True



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Course over ground	34.92	degrees		
Date	270812		ddmmyy	
Magnetic variation		degrees		
Variation sense			E=east or W=west (Not shown)	
			N = No position fix	
			A = Autonomous GNSS fix	
Mode	D		D = Differential GNSS fix	
iviode	D		R = RTK fixed	
			F = RTK float	
			E = Estimated/Dead reckoning fix	
			S = Safe	
Navigational status	V		C = Caution	
Navigational status indicator			U = Unsafe	
indicator			V = Void	
			(NMEA Ver 4.10 support only)	
Checksum	*39			
<cr> <lf></lf></cr>			End of message termination	

• VTG---Course Over Ground and Ground Speed

Table 5.1-10 contains the values for the following example:

\$GNVTG,196.90,T,,M,0.01,N,0.01,K,D*21

Table 5.1-10 VTG Data Format

Name	Example	Units	Description
Message ID	\$GNVTG		VTG protocol header
Course over ground	196.90	degrees	Measured heading
Reference	Т		True
Course over ground		degrees	Measured heading
Reference	M		Magnetic
Speed over ground	0.01	knots	Measured speed
Units	N		Knots
Speed over ground	0.01	km/hr	Measured speed
Units	K		Kilometer per hour
			N = No position fix
			A = Autonomous GNSS fix
Mode	D		D = Differential GNSS fix
			R = RTK fixed
			F = RTK float



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		E = Estimated/Dead reckoning fix
Checksum	*21	
<cr> <lf></lf></cr>		End of message termination

5.2 Proprietary NMEA input/output message

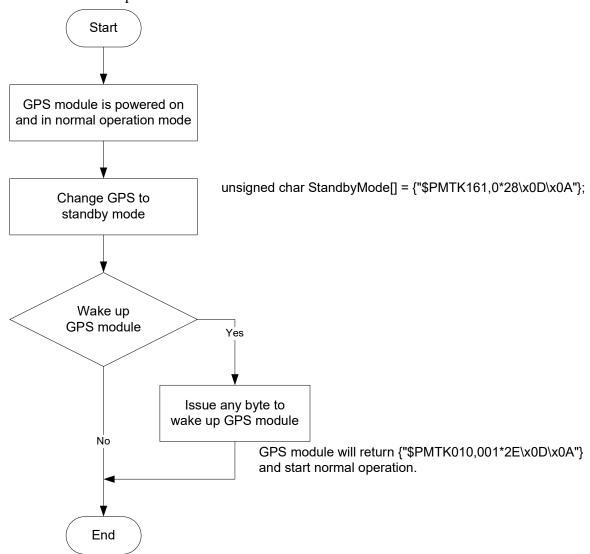
Please refer to MTK proprietary message.

5.3 Examples to configure the power mode of GNSS module

The GNSS module supports different power modes that user can configure by issuing software commands.

5.3.1 Standby mode

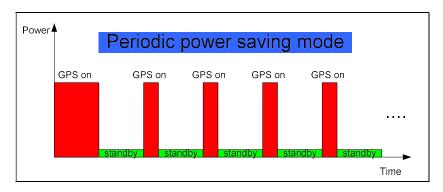
User can issue software command to make GNSS module go into standby mode that consumes less than 500uA current. GNSS module will be awaked when receiving any byte. The following flow chart is an example to make GNSS module go into standby mode and then wake up.



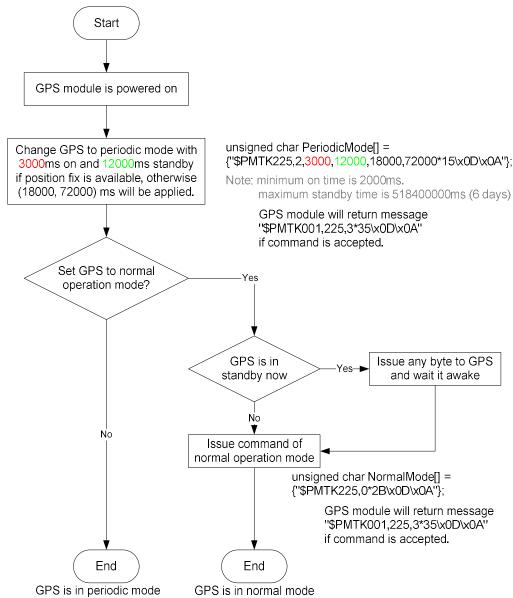


5.3.2 Periodic mode

When GNSS module is commanded to periodic mode, it will be in operation and standby periodically. Its status of power consumption is as below chart.



The following flow chart is an example to make GNSS module go into periodic mode and then back to normal operation mode.

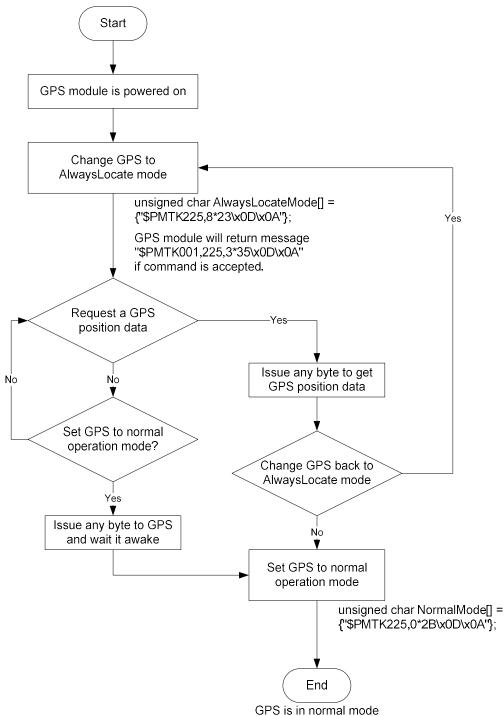




5.3.3 AlwaysLocateTM mode

AlwaysLocateTM is an intelligent controller of periodic mode. Depending on the environment and motion conditions, GNSS module can adaptively adjust working/standby time to achieve balance of positioning accuracy and power consumption. In this mode, the host CPU does not need to control GNSS module until the host CPU needs the GNSS position data. The following flow chart is an example to make GNSS module go into AlwaysLocateTm mode and then back to normal operation mode.

Note: AlwaysLocateTM is a trade mark of MTK.



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5.4 Data logger

The GNSS module has internal flash memory for logging GNSS data. The configurations include time interval, distance, speed, logging mode, and ... etc. For more information, please contact us.

5.5 Examples to configure the update rate of GNSS module

The GNSS module supports up to 10Hz update rate that user can configure by issuing software commands. Note that the configurations by software commands are stored in the battery-backed SRAM that is powered through VBACKUP pin. Once it drains out, the default/factory settings will be applied.

Due to the transmitting capacity per second of the current baud rate, GNSS module has to be changed to higher baud rate for high update rate of position fix. The user can use the following software commands to change baud rate.

Baud rate	Software command
Factory default	\$PMTK251,0*28 <cr><lf></lf></cr>
4800	\$PMTK251,4800*14 <cr><lf></lf></cr>
9600	\$PMTK251,9600*17 <cr><lf></lf></cr>
19200	\$PMTK251,19200*22 <cr><lf></lf></cr>
38400	\$PMTK251,38400*27 <cr><lf></lf></cr>
57600	\$PMTK251,57600*2C <cr><lf></lf></cr>
115200	\$PMTK251,115200*1F <cr><lf></lf></cr>

Note: <CR> means Carriage Return, i.e. 0x0D in hexadecimal. <LF> means Line Feed, i.e. 0x0A in hexadecimal.

If the user does not want to change baud rate, you can reduce the output NMEA sentences by the following software commands.

NMEA sentence	Software command
Factory default	\$PMTK314,-1*04 <cr><lf></lf></cr>
Only GLL at 1Hz	\$PMTK314,1,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0
Only RMC at 1Hz	\$PMTK314,0,1,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0
Only VTG at 1Hz	\$PMTK314,0,0,1,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0
Only GGA at 1Hz	\$PMTK314,0,0,0,1,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0
Only GSA at 1Hz	\$PMTK314,0,0,0,0,1,0,0,0,0,0,0,0,0,0,0,0,0,0,0
Only GSV at 1Hz	\$PMTK314,0,0,0,0,1,0,0,0,0,0,0,0,0,0,0,0,0,0*29 <cr><lf></lf></cr>
Only ZDA at 1Hz	\$PMTK314,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,1,0*29 <cr><lf></lf></cr>
RMC, GGA, GSA	\$PMTK314,0,1,0,1,1,5,0,0,0,0,0,0,0,0,0,0,0,0*2C <cr><lf></lf></cr>
at 1Hz and GSV at	\$F1V11K314,0,1,0,1,1,2,0,0,0,0,0,0,0,0,0,0,0,0,0 '2C\CK\LF\



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0.2Hz								
If the command is	s correct	and	executed,	GNSS	module	will	output	message
\$PMTK001,314,3*3	36 <cr><</cr>	LF>						

After the GNSS module is changed to higher baud rate or reduced NMEA sentence, the user can configure it to high update rate of position fix by the following commands.

Interval of position fix	Software command						
Every 100ms (10Hz) ⁽¹⁾	\$PMTK220,100*2F <cr><lf></lf></cr>						
Every 200ms (5Hz)	\$PMTK220,200*2C <cr><lf></lf></cr>						
Every 500ms (2Hz)	\$PMTK220,500*2B <cr><lf></lf></cr>						
Every 1000ms (1Hz)	\$PMTK220,1000*1F <cr><lf></lf></cr>						
Every 2000ms (0.5Hz) ⁽²⁾	\$PMTK220,2000*1C <cr><lf></lf></cr>						
If the command is correct and executed, GNSS module will							
output message \$PMTK00	output message \$PMTK001,220,3*30 <cr><lf></lf></cr>						

Note 1: The minimum interval of position fix is 100ms, i.e. the maximum update rate is 10Hz.

Note 2: The current consumption is the same with the update rate of 1Hz.

5.6 Configure the static navigation parameter

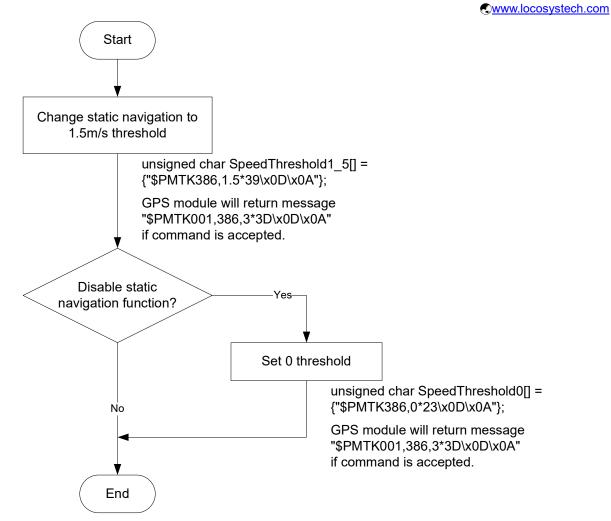
The output position of GNSS module will keep the same and output speed will be zero if the actual speed is below the threshold of the static navigation parameter. This is useful for different applications. For example, the car stopped at a red light will get stationary GNSS position if the threshold is 1.5m/s. It is better to disable this function by setting threshold to 0 for pedestrian navigation. This function is default disabled.

The format of the software command is as below.

\$PMTK386,speed threshold*checksum<CR><LF>

The unit of speed threshold is meter per second. The range of speed threshold is from 0.1m/s to 2.0m/s. Value 0 is to disable the function.







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6 Pin assignment and descriptions

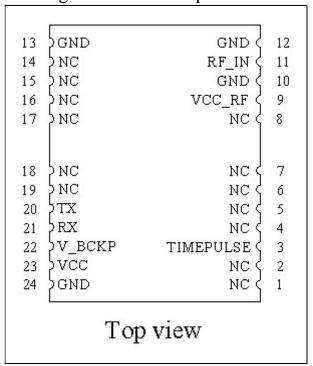


Table 6-1 Pin descriptions

Pin#	Name	Type	Description	Note
1	NC		Not connected	
2	NC		Not connected	
3	TIMEPULSE	О	Time pulse (1PPS, default 100 ms pulse/sec when 3D fix is available)	
4	NC		Not connected	1
5	NC		Not connected	
6	NC		Not connected	
7	NC		Not connected	
8	NC		Not connected	
9	VCC_RF	О	Output voltage for active antenna	1
10	GND	P	Ground	
11	RF_IN	I	GNSS RF signal input	
12	GND	P	Ground	
13	GND	P	Ground	
14	NC		Not connected	
15	NC		Not connected	
16	NC		Not connected	
17	NC		Not connected	
18	NC		Not connected	



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19	NC		Not connected	
20	TX	О	Serial output (Default NMEA)	
21	RX	I	Serial input (Default NMEA)	
22	V_BCKP	P	Backup battery supply voltage This pin must be powered to enable the module.	2
23	VCC	P	DC supply voltage	
24	GND	P	Ground	

<Note>

- 1. VCC_RF does not have short circuit protection.
- 2. In order to get the advantage of hybrid ephemeris prediction, this pin must be always powered during the period of effective ephemeris prediction.



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7 DC & Temperature characteristics

7.1 Absolute maximum ratings

Parameter	Symbol	Ratings	Units
Input Voltage	VCC	4.3	V
Input Backup Battery Voltage	V_BCKP	4.3	V
Operating Temperature Range	Topr	-4 0 ∼ 85	°C
Storage Temperature Range	Tstg	-40 ~ 85	°C

7.2 DC Electrical characteristics

Parameter	Symbol	Conditions	Min.	Тур.	Max.	Units
Input Voltage	VCC		3.0	3.3	4.3	V
Input Backup Battery Voltage	V_BCKP		2.0		4.3	V
VCC_RF Output Voltage	VCC_RF			VCC		V
Supply Current	Iss	VCC = 3.3V,				
		w/o active antenna,				
		Peak			150 ⁽¹⁾	mA
		Acquisition		36		mA
		Tracking		25 ⁽²⁾		mA
		Standby		570		uA
Backup Battery Current	Ibat	VCC = 0V		7		uA
High Level Input Voltage	$V_{ m IH}$		2.0		3.6	V
Low Level Input Voltage	VIL		-0.3		0.8	V
High Level Input Current	Ітн	no pull-up or down	-1		1	uA
Low Level Input Current	IIL	no pull-up or down	-1		1	uA
High Level Output Voltage	Voh		2.4		3.3	V
Low Level Output Voltage	Vol				0.4	V
High Level Output Current	Іон			2		mA
Low Level Output Current	Iol			2		mA

Note (1): This happens when downloading AGPS data to MC-1612-G.

7.3 Temperature characteristics

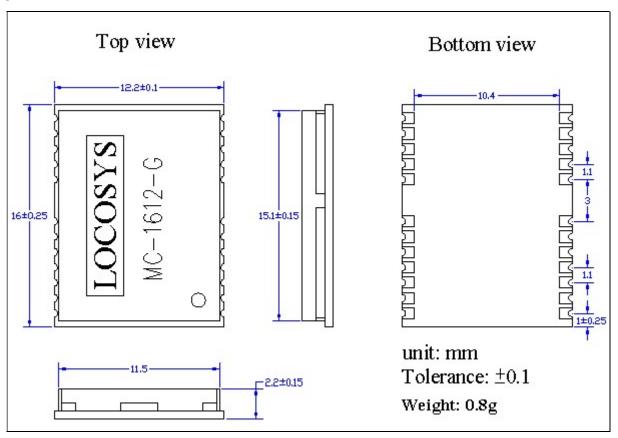
Parameter	Symbol	Min.	Тур.	Max.	Units
Operating Temperature	Topr	-40	-	85	°C
Storage Temperature	Tstg	-40	25	85	°C

Note (2): Measured when position fix (1Hz) is available, input voltage is 3.3V and the function of self-generated ephemeris prediction is inactive.

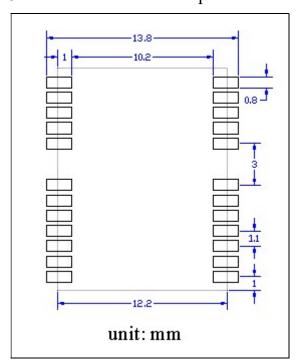


8 Mechanical specification

8.1 Outline dimensions



8.2 Recommended land pattern dimensions



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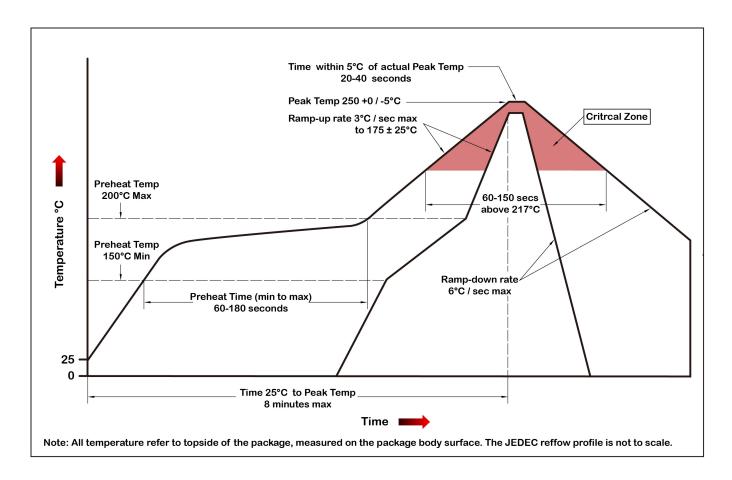
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9 Recommended soldering reflow profile

The module belongs to RoHS device. The maximum of reflow temperature, real on top of PCB, is not over 250 Celsius.

Lead-free Processes



Lead –Free Solder Paste (Sn 96.5-Ag 3.0-Cu 0.5)

Cycle Interval: 300 sec

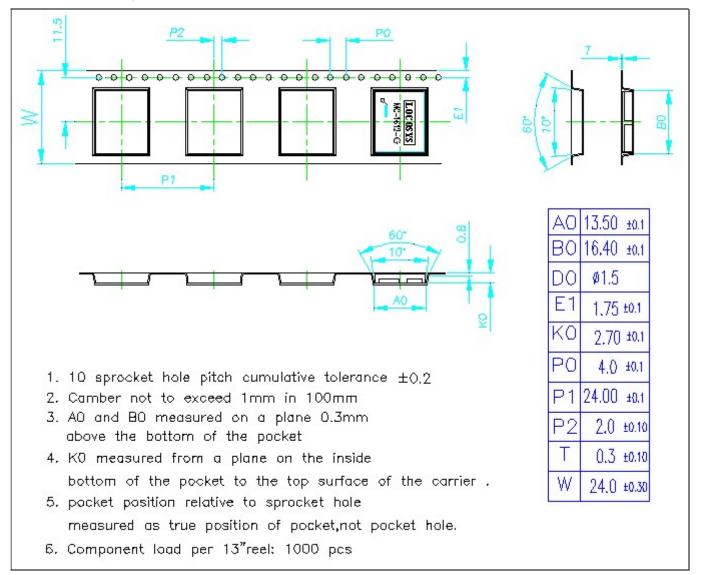
Note:

The MC-1612-G module should be soldered on the topside in the soldering process to prevent from falling down.



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10 Reel Packing information

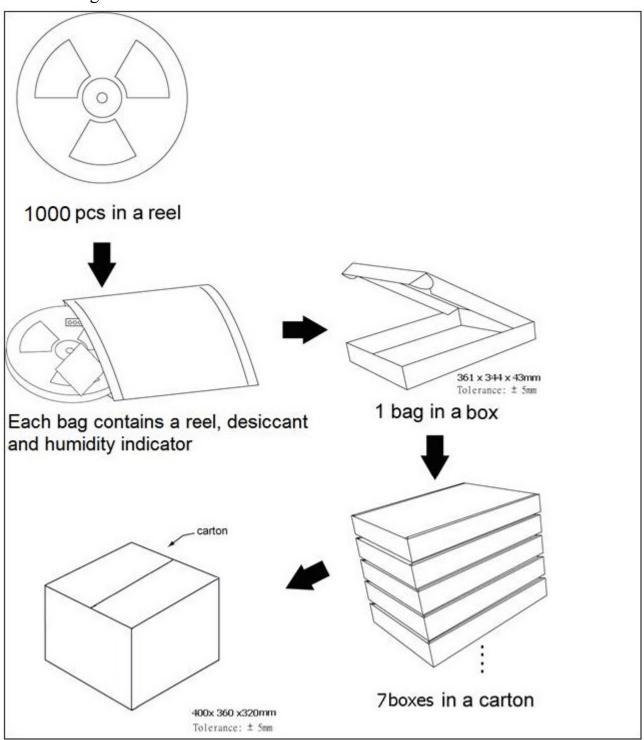




11 Packing and Handling

GPS modules, like any other SMD devices, are sensitive to moisture, electrostatic discharge, and temperature. By following the description sketched in the document for LOCOSYS GPS module storage and handling, it is possible to reduce the chances of them being damaged during production.

11.1 Packing





11.2 Moisture Sensitivity

The module belongs to moisture sensitive device (IPC/JEDEC J-STD-020C Level III). If it is not used by then, we strongly recommend storing the GPS modules in dry places such as dry cabinet. The approximate shelf life for LOCOSYS GPS modules packages is 6 months from the bag seal date, when store in a non-condensing storage environment (<30°C/60% RH)

11.3 ESD Handling



Please carefully follow the following precautions to prevent severe damage to GPS modules.

LOCOSYS GPS modules are sensitive to electrostatic discharges, and thus are Electrostatic Sensitive Devices (ESD). Careful handling of the GPS modules and in particular RF_IN pin must follow the standard ESD safety protections:

- Unless there is a galvanic coupling between the local (i.e. the worktable) GND and the PCB GND, then the first point of contact when handling the PCB shall always be between the local GND and PCB GND.
- Before working with RF IN pin, please make sure the GND is connected.
- When working with RF_IN pin, do not contact any charges capacitors or materials that can easily develop or store charges such as patch antenna, coax cable, soldering iron.
- When soldering RF IN pin, please make sure to use an ESD safe soldering iron (tip).



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Document change list

Revision 1.0

• First release on February 19, 2013.

Revision 1.0 to revision 1.1 (November 09, 2017)

Added velocity accuracy

Revision 1.1 to revision 1.2 (August 22, 2019)

• Modify accuracy time pulse (1PPS)

Revision 1.2 to revision 1.3 (March 23, 2020)

• Changed quality control from ISO/TS 16949 to IATF 16949

Revision 1.3 to revision 1.4 (April 29, 2020)

• Added "Note 1" in the section 4.

Revision 1.4 to revision 1.5 (July 24, 2020)

- Revised protocol support NMEA 0183 version from 4.10 to 4.00 in the section 4.
- Added "Note 2" in the section 4.
- Revised section 5.1 NMEA output message.

Revision 1.5 to revision 1.6 (November 25, 2020)

• Added Section 10 Packing and Handling.

Revision 1.6 to revision 1.7 (April 22, 2021)

Added Section 9 Recommended soldering reflow profile.