

20F.-13, No.79, Sec. 1, Xintai 5th Rd., Xizhi Dist., New Taipei City 221, Taiwan 886-2-8698-3698 

886-2-8698-3699

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Product name	Description	Version
MC-1612-B2	Standalone multiple GNSS module	1.3



## 1 Introduction

LOCOSYS MC-1612-B2 is a complete standalone GNSS module. The module can simultaneously acquire and track multiple satellite constellations that include GPS, BEIDOU, GALILEO, QZSS and SBAS. It features low power and small form factor. Besides, it can provide you with superior sensitivity and performance even in urban canyon and dense foliage environment.

This module supports hybrid ephemeris prediction to achieve faster cold start. One is self-generated ephemeris prediction (called EASY) that is no need of both network assistance and host CPU's intervention. This is valid for up to 3 days and updates automatically from time to time when GNSS module is powered on and satellites are available. The other is server-generated ephemeris prediction (called EPO) that gets from an internet server. This is valid for up to 14 days. Both ephemeris predictions are stored in the on-board flash memory and perform a cold start time less than 15 seconds.

## 2 Features

- MediaTek high sensitivity solution
- Support GPS, BEIDOU, GALILEO and QZSS
- Capable of SBAS (WAAS, EGNOS, MSAS, GAGAN)
- Support 99-channel GNSS
- Low power consumption
- Fast TTFF at low signal level
- Built-in 12 multi-tone active interference canceller
- Free hybrid ephemeris prediction to achieve faster cold start
- Built-in data logger
- Up to 10 Hz update rate
- $\pm 11$ ns high accuracy time pulse (1PPS)
- Indoor and outdoor multi-path detection and compensation
- Small form factor 16 x 12.2 x 2.2 mm
- SMD type with stamp holes; RoHS compliant
- ISO/TS 16949 quality control
- Support RTCM SC-104 Version-2.x

## 3 Application

- Personal positioning and navigation
- Automotive navigation, model aircraft navigation
- Marine navigation

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- Static timing application
- Surveying and mapping

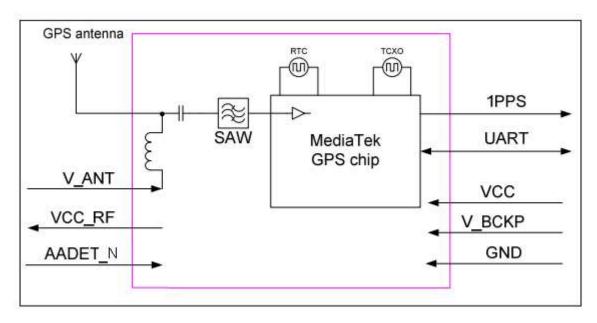


Fig 3-1 System block diagram.

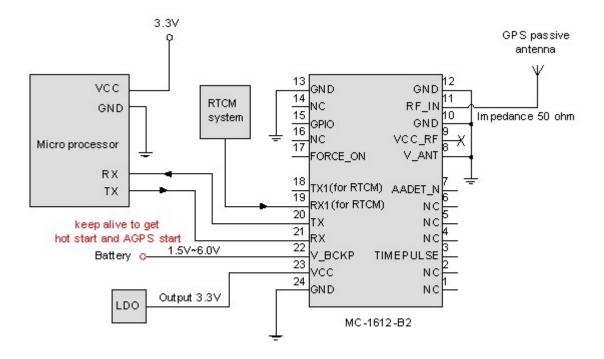


Fig 3-2 Typical application circuit that uses a passive antenna.



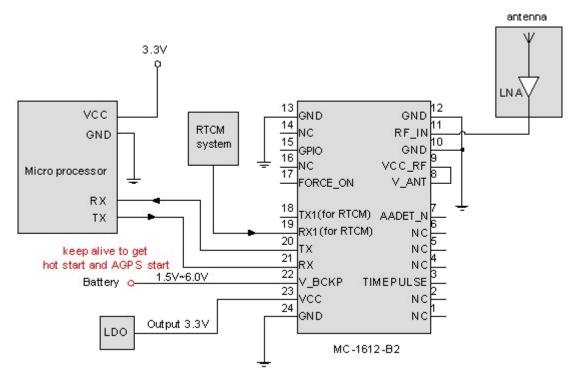


Fig 3-3 Typical application circuit that uses an active antenna.

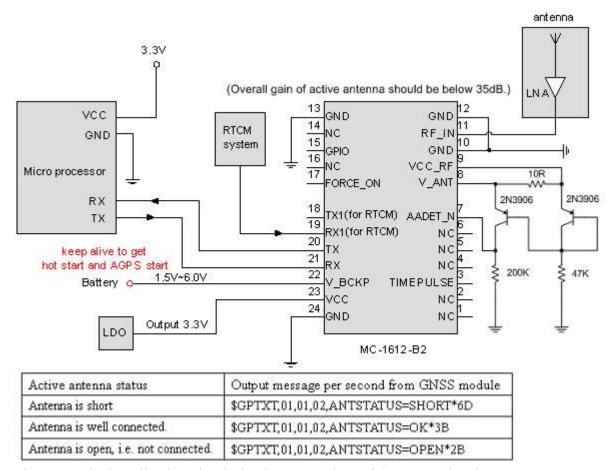


Fig 3-4 Typical application circuit that has supervisor of the external active antenna.



## 4 GNSS receiver

Chip	MediaTek MT3333			
Г.	GPS, GALILEO, QZSS: L1 1575.42MHz, C/A code			
Frequency	BEIDOU: B1 1561.098MHz, C co	de		
Channels	Support 99 channels (33 Tracking,	99 Acquisition)		
Update rate	1Hz default, up to 10Hz			
G :4:-:4	Tracking	-161.5dBm, up to -164.5dBm (with external LNA) (TBR)		
Sensitivity	Cold start	-143.5dBm, up to -148dBm (with external LNA) (TBR)		
	Hot start (Open Sky)	1s (typical)		
A	Hot start (Indoor)	< 30s (typical)		
Acquisition Time	Cold Start (Open Sky)	33s (typical) without AGPS		
		< 15s (typical) with AGPS (hybrid ephemeris prediction)		
D '4' A	Autonomous	2.5m CEP (TBR)		
Position Accuracy	SBAS	2.5m (depends on accuracy of correction data). (TBR)		
Max. Altitude	< 18,000 m, up to 50,000m by req	uest		
Max. Velocity	< 515 m/s			
	NMEA 0183 ver 4.00 <sup>(1)</sup>	9600 bps <sup>(2)</sup> , 8 data bits, no parity, 1 stop bits (default)		
Protocol Support	NMEA 0183 ver 4.00*	1Hz: GGA, GLL, GSA, GSV, RMC, VTG		
	Real-time Differential Correction	RTCM SC-104 v2.x message types 1,2,3, and 9		

Note (1): The default NMEA version is 4.00 and it also can configure to 4.10. If customers want to the product to support 4.10 please contact us in advance.

Note (2): Both baud rate and output message rate are configurable to be factory default.

# 5 Pin assignment and descriptions

13	GND	GND
14	NC	RF IN
15	) GPIO	GND <
16	NC	VCC_RF <
17	FORCE_ON	V_ANT {
18	TX1 (for RTCM)	AADET_N <
9	RX1 (for RTCM)	ис ζ
20	TX	ис ζ
21	RX	NC ⟨
22	V_BCKP	TIMEPULSE (
23	\vcc	ис ⟨
24	GND	ис <

Top view



Table 5-1 Pin descriptions

Pin#	Name	Туре	Description	Note
1	NC		Not connected	
2	NC		Not connected	
3	TIMEPULSE	О	Time pulse (1PPS, default 100 ms pulse/sec when 3D fix is available)	
4	NC		Not connected	
5	NC		Not connected	
6	NC		Not connected	
7	AADET_N	I	Active antenna detection. Leave open if not used.	
8	V_ANT	I	Antenna bias voltage	
9	VCC_RF	О	Output voltage for active antenna	1
10	GND	P	Ground	
11	RF_IN	I	GNSS RF signal input	
12	GND	P	Ground	
13	GND	P	Ground	
14	NC		Not connected	
15	GPIO	I/O	General purpose I/O (Default status indicator. When GNSS	
			position fix is available, it outputs 50ms high per second,	
			otherwise it outputs low.)	
16	NC		Not connected	
17	FORCE_ON	I	FORCE_ON_PIN is for waking up the module when it is in	
			BACKUP mode stage.	
10	CD37.1		For standard firmware, open this node.	
18	TX1	O	Serial output for channel 1	
19	RX1	I	Serial Data Input for DGPS RTCM Data Streaming	
20	TX	0	Serial output for channel 0 (Default NMEA)	
21	RX	I	Serial input for channel 0 (Default NMEA)	
22	V_BCKP	P	Backup battery supply voltage.	1, 2
	_	_	This pin is optional.	
23	VCC	P	DC supply voltage	
24	GND	P	Ground	

## <Note>

- 1. In order to get the advantage of hybrid ephemeris prediction, this pin must be always powered during the period of effective ephemeris prediction.
- 2. The module doesn't has hot start when this pin is not applied.



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# 6 DC & Temperature characteristics

# 6.1 Absolute maximum ratings

Parameter	Symbol	Ratings	Units
Input Voltage	VCC	4.3	V
Input Backup Battery Voltage	V_BCKP	4.3	V
Operating Temperature Range	Topr	<b>-40</b> ∼ 85	°C
Storage Temperature Range	Tstg	-40 ~ 85	°C

# 6.2 DC Electrical characteristics

Parameter	Symbol	Conditions	Min.	Тур.	Max.	Units
Input Voltage	VCC		3.0	3.3	4.3	V
Input Backup Battery Voltage	V_BCKP		1.5		6.0	V
VCC_RF Output Voltage	VCC_RF			VCC		V
		VCC = 3.3V,				
		w/o active antenna,				
Symply Cymont	Iss	Peak			150 <sup>(1)</sup>	mA
Supply Current	ISS	Acquisition		39		mA
		Tracking		25 <sup>(2)</sup>		mA
		Standby		400		uA
Backup Battery Current	Ibat	VCC = 0V		4		uA
High Level Input Voltage	$V_{\mathrm{IH}}$		2.0		3.6	V
Low Level Input Voltage	$V_{\rm IL}$		-0.3		0.8	V
High Level Input Current	Іін	no pull-up or down	-1		1	uA
Low Level Input Current	IIL	no pull-up or down	-1		1	uA
High Level Output Voltage	$V_{\mathrm{OH}}$		2.4		3.3	V
Low Level Output Voltage	Vol				0.4	V
High Level Output Current	Іон			2		mA
Low Level Output Current	Iol			2		mA

Note (1): This happens when downloading AGPS data to MC-1612-B2.

# 6.3 Temperature characteristics

Parameter	Symbol	Min.	Тур.	Max.	Units
Operating Temperature	Topr	-40	-	85	°C
Storage Temperature	Tstg	-40	25	85	°C

Note (2): Measured when position fix (1Hz) is available, input voltage is 3.3V and the function of self-generated ephemeris prediction is inactive.

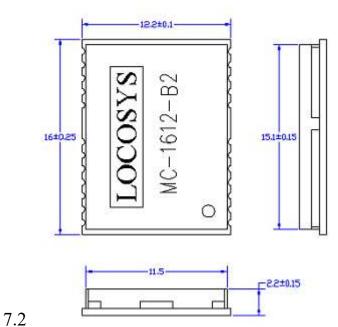


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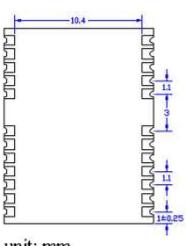
# Mechanical specification

# 7.1 Outline dimensions

Top view



Bottom view



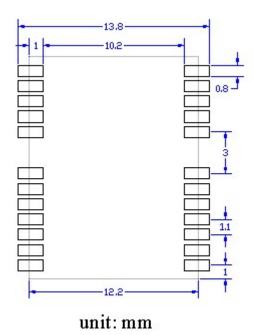
unit: mm

Tolerance: ±0.1

Weight: 0.8g

Recommen

ded land pattern dimensions





# 8 Software interface

# 8.1 NMEA output message

Table 5.1-1 NMEA output message

NMEA record	Description	
GGA	Global positioning system fixed data	
GLL	eographic position - latitude/longitude	
GSA	GNSS DOP and active satellites	
GSV	GNSS satellites in view	
RMC	Recommended minimum specific GNSS data	
VTG	Course over ground and ground speed	

# • GGA--- Global Positioning System Fixed Data

Table 8.1-2 contains the values for the following example:

 $\$GNGGA,\!054506.000,\!2503.7191,\!N,\!12138.7473,\!E,\!\textcolor{red}{2},\!18,\!0.66,\!126.1,\!M,\!15.3,\!M,\!0000,\!0000*7D$ 

Table8.1-2 GGA Data Format

Name	Example	Units	Description
Message ID	\$GNGGA		GGA protocol header
UTC Time	054506.000		hhmmss.sss
Latitude	2503.7191		ddmm.mmmm
N/S indicator	N		N=north or S=south
Longitude	12138.7473		dddmm.mmm
E/W Indicator	Е		E=east or W=west
Position Fix Indicator	2		See Table 8.1-3 (2: DGPS(RTCM) or SBAS)
Satellites Used	18		Range 0 to 33
HDOP	0.66		Horizontal Dilution of Precision
MSL Altitude	126.1	meters	
Units	M	meters	
Geoid Separation	15.3	meters	
Units	M	meters	
Age of Diff. Corr.	0000	second	Null fields when DGPS is not used
Diff. Ref. Station ID	0000		
Checksum	*7D		
<cr> <lf></lf></cr>			End of message termination

Table 8.1-3 Position Fix Indicators

Value	Description
0	Fix not available or invalid
1	GPS SPS Mode, fix valid



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2	Differential GPS, SPS Mode, fix valid
3-5	Not supported
6	Dead Reckoning Mode, fix valid

# • GLL--- Geographic Position – Latitude/Longitude

Table 8.1-4 contains the values for the following example:

\$GNGLL,2503.7191,N,12138.7473,E,054506.000,A,D\*44

Table 8.1-4 GLL Data Format

Name	Example	Units	Description
Message ID	\$GNGLL		GLL protocol header
Latitude	2503.7191		ddmm.mmmm
N/S indicator	N		N=north or S=south
Longitude	12138.7473		dddmm.mmmm
E/W indicator	Е		E=east or W=west
UTC Time	054506.000		hhmmss.sss
Status	A		A=data valid or V=data not valid
Mode	D		<ul> <li>N = No position fix</li> <li>A = Autonomous GNSS fix</li> <li>D = Differential GNSS fix</li> <li>R = RTK fixed</li> <li>F = RTK float</li> <li>E = Estimated/Dead reckoning fix</li> </ul>
Checksum	*44		
<cr> <lf></lf></cr>			End of message termination

## • GSA---GNSS DOP and Active Satellites

Table 8.1-5 contains the values for the following example:

#### NEMA V4.0

\$GPGSA,A,3,09,06,17,195,193,19,02,05,,,,,1.07,0.71,0.80\*0A

\$BDGSA,A,3,13,01,02,09,30,08,27,28,07,06,,,1.07,0.71,0.80\*16

#### NEMA V4.1

\$GNGSA,A,3,06,09,02,12,28,19,05,04,17,,,,0.93,0.60,0.72,1\*03

GNGSA, A, 3, 03, 07, 02, 08, 10, 01, 13, 09, 27, 28, 30, 0.93, 0.60, 0.72, 4\*04

Table 8.1-5 GSA Data Format

Name	Example	Units	Description
Message ID	\$GNGSA		GSA protocol header
			GP=GPS/QZSS, GL=GLONASS, GA=GALILEO,



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		BD=BEIDOU (GN for NMEA Ver 4.10)
Mode 1	A	See Table 5.1-6
Mode 2	3	See Table 5.1-7
ID of satellite used	06	Sv on Channel 1
ID of satellite used	09	Sv on Channel 2
ID of satellite used		Sv on Channel 12
PDOP	0.93	Position Dilution of Precision
HDOP	0.60	Horizontal Dilution of Precision
VDOP	0.72	Vertical Dilution of Precision
System ID	1	1: GPS, 2:GLONASS, 3:GALILEO, 4:BEIDOU
		(NMEA Ver 4.10 support only)
Checksum	*03	
<cr> <lf></lf></cr>		End of message termination

#### *Table 8.1-6 Mode 1*

Value	Description	
M	Manual- forced to operate in 2D or 3D mode	
A	Automatic-allowed to automatically switch 2D/3D	

#### *Table 8.1-7 Mode 2*

Value	Description
1	Fix not available
2	2D
3	3D

## • GSV---GNSS Satellites in View

Table 8.1-8 contains the values for the following example:

\$GPGSV, 3, 1, 11, 19, 72, 094, 35, 50, 60, 167, 31, 17, 55, 123, 34, 06, 50, 013, 37, 0\*64

\$GPGSV,3,2,11,02,38,318,31,09,38,077,28,05,37,240,35,12,24,300,28,0\*60

\$GPGSV,3,3,11,04,14,048,24,28,11,175,26,25,02,320,,0\*57

\$BDGSV,4,1,16,27,65,067,45,03,60,206,41,01,51,136,38,08,50,349,35,0\*7B

\$BDGSV,4,2,16,10,43,228,38,13,41,314,40,30,40,328,40,02,39,242,37,0\*77

 $\$BDGSV,\!4,\!3,\!16,\!04,\!39,\!117,\!36,\!07,\!35,\!200,\!36,\!06,\!27,\!171,\!31,\!16,\!24,\!175,\!,0*7A$ 

\$BDGSV,4,4,16,20,24,216,,28,21,115,37,05,16,258,,09,10,189,33,0\*7F

#### Table 8.1-8 GSV Data Format

Name	Example	Units	Description
Message ID	\$GPGSV		GSV protocol header
			GP=GPS/QZSS, GL=GLONASS, GA=GALILEO,



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			BD=BEIDOU
Total number of messages <sup>(1)</sup>	3		Range 1 to 6
Message number <sup>(1)</sup>	1		Range 1 to 6
Satellites in view	11		
Satellite ID <sup>(2)</sup>	19		Channel 1 (Range 01 to 196)
Elevation	72	degrees	Channel 1 (Range 00 to 90)
Azimuth	094	degrees	Channel 1 (Range 000 to 359)
SNR (C/No)	35	dB-Hz	Channel 1 (Range 00 to 99, null when not tracking)
Satellite ID	06		Channel 4 (Range 01 to 196)
Elevation	50	degrees	Channel 4 (Range 00 to 90)
Azimuth	013	degrees	Channel 4 (Range 000 to 359)
SNR (C/No)	37	dB-Hz	Channel 4 (Range 00 to 99, null when not tracking)
Signal ID	0		GPS/QZSS: All signal=0,
			GLONASS: All signal=0, G1 C/A=1
			GALILEO: All signal=0,
			BEIDOU: All signal=0
			(NMEA Ver 4.10 support only)
Checksum	*64		
<cr> <lf></lf></cr>			End of message termination

Note (1): Depending on the number of satellites tracked multiple messages of GSV data may be required.

Note (2): GPS ID: 01~32, SBAS ID: 33~64, QZSS ID: 193~196, BEIDOU ID: 01~32, GALILEO ID: 01~32

## RMC---Recommended Minimum Specific GNSS Data

Table 8.1-9 contains the values for the following example:

\$GNRMC,183015.000,A,2503.7123,N,12138.7446,E,0.01,34.92,270812,,,D,V\*39

Table 8.1-9 RMC Data Format

Name	Example	Units	Description
Message ID	\$GNRMC		RMC protocol header
UTC Time	183015.000		hhmmss.sss
Status	A		A=data valid or V=data not valid
Latitude	2503.7123		ddmm.mmmm
N/S Indicator	N		N=north or S=south
Longitude	12138.7446		dddmm.mmm
E/W Indicator	Е		E=east or W=west
Speed over ground	0.01	knots	True
Course over ground	34.92	degrees	
Date	270812		ddmmyy



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Magnetic variation		degrees	
Variation sense			E=east or W=west (Not shown)
Mode	D		N = No position fix A = Autonomous GNSS fix D = Differential GNSS fix R = RTK fixed
			F = RTK float E = Estimated/Dead reckoning fix
Navigational status indicator	V		S = Safe C = Caution U = Unsafe V = Void (NMEA Ver 4.10 support only)
Checksum	*39		
<cr> <lf></lf></cr>			End of message termination

# • VTG---Course Over Ground and Ground Speed

Table 8.1-10 contains the values for the following example:

\$GNVTG,329.80,T,,M,0.05,N,0.08,K,D\*2B

Table 8.1-10 VTG Data Format

Name	Example	Units	Description
Message ID	\$GNVTG		VTG protocol header
Course over ground	329.80	degrees	Measured heading
Reference	T		True
Course over ground		degrees	Measured heading
Reference	M		Magnetic
Speed over ground	0.05	knots	Measured speed
Units	N		Knots
Speed over ground	0.08	km/hr	Measured speed
Units	K		Kilometer per hour
Mode	D		N = No position fix  A = Autonomous GNSS fix  D = Differential GNSS fix  R = RTK fixed  F = RTK float  E = Estimated/Dead reckoning fix
Checksum	*2B		



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<	<cr> <lf></lf></cr>		End of message termination	

# 8.2 Proprietary NMEA input/output message

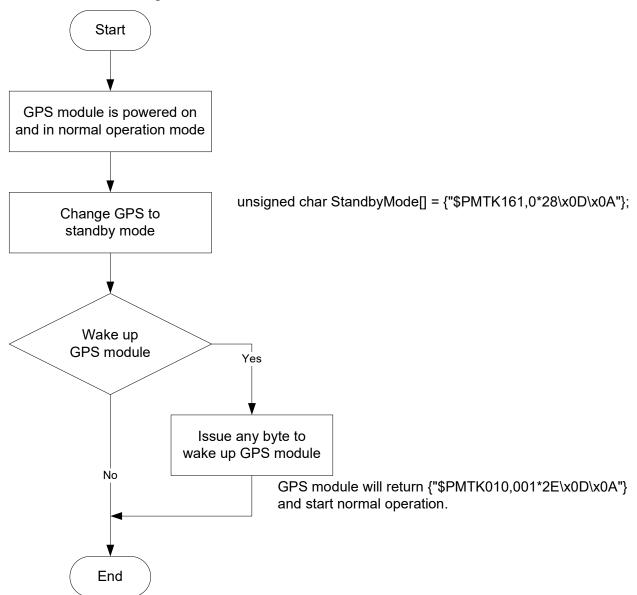
Please refer to MTK proprietary message.

# 8.3 Examples to configure the power mode of GNSS module

The GNSS module supports different power modes that user can configure by issuing software commands.

# 8.3.1 Standby mode

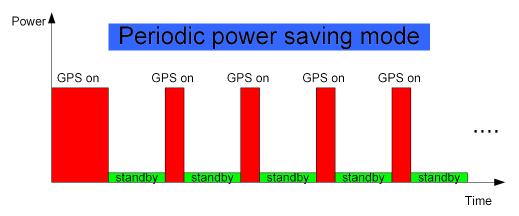
User can issue software command to make GNSS module go into standby mode that consumes less than 500uA current. GNSS module will be awaked when receiving any byte. The following flow chart is an example to make GNSS module go into standby mode and then wake up.



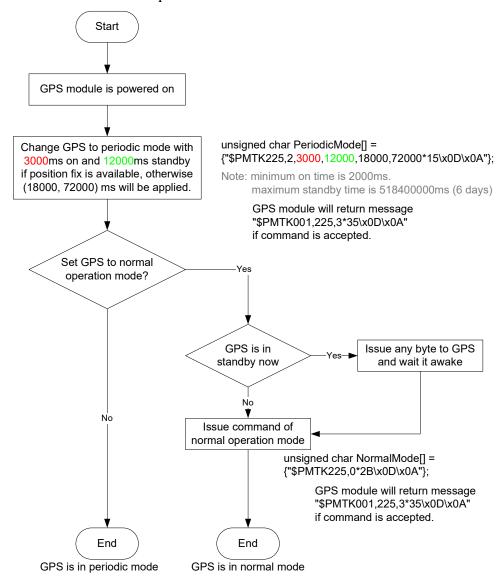


## 8.3.2 Periodic mode

When GNSS module is commanded to periodic mode, it will be in operation and standby periodically. Its status of power consumption is as below chart.



The following flow chart is an example to make GNSS module go into periodic mode and then back to normal operation mode.

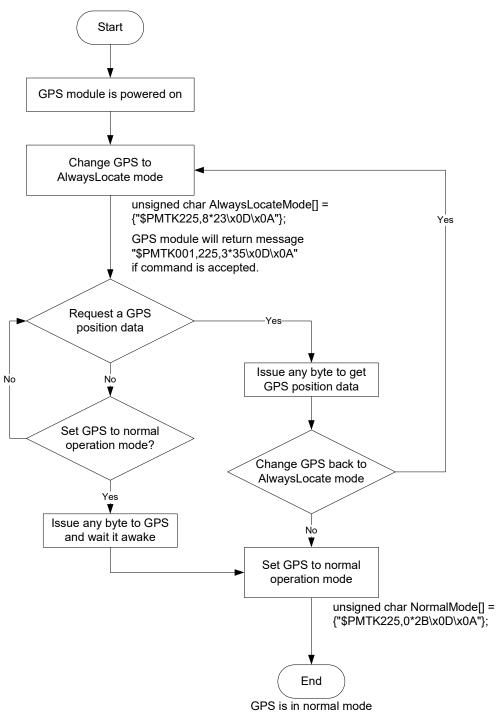




# 8.3.3 AlwaysLocate<sup>TM</sup> mode

AlwaysLocate<sup>TM</sup> is an intelligent controller of periodic mode. Depending on the environment and motion conditions, GNSS module can adaptively adjust working/standby time to achieve balance of positioning accuracy and power consumption. In this mode, the host CPU does not need to control GNSS module until the host CPU needs the GNSS position data. The following flow chart is an example to make GNSS module go into AlwaysLocate<sup>Tm</sup> mode and then back to normal operation mode.

Note: AlwaysLocate<sup>TM</sup> is a trade mark of MTK.



# LOCOSYS

#### LOCOSYS Technology Inc.

# 8.4 Data logger

The GNSS module has internal flash memory for logging GNSS data. The configurations include time interval, distance, speed, logging mode, and ... etc. For more information, please contact us.

## 8.5 Examples to configure the update rate of GNSS module

The GNSS module supports up to 10Hz update rate that user can configure by issuing software commands. Note that the configurations by software commands are stored in the battery-backed SRAM that is powered through VBACKUP pin. Once it drains out, the default/factory settings will be applied.

Due to the transmitting capacity per second of the current baud rate, GNSS module has to be changed to higher baud rate for high update rate of position fix. The user can use the following software commands to change baud rate.

Baud rate	Software command
Factory default	\$PMTK251,0*28 <cr><lf></lf></cr>
4800	\$PMTK251,4800*14 <cr><lf></lf></cr>
9600	\$PMTK251,9600*17 <cr><lf></lf></cr>
19200	\$PMTK251,19200*22 <cr><lf></lf></cr>
38400	\$PMTK251,38400*27 <cr><lf></lf></cr>
57600	\$PMTK251,57600*2C <cr><lf></lf></cr>
115200	\$PMTK251,115200*1F <cr><lf></lf></cr>

Note: <CR> means Carriage Return, i.e. 0x0D in hexadecimal. <LF> means Line Feed, i.e. 0x0A in hexadecimal.

If the user does not want to change baud rate, you can reduce the output NMEA sentences by the following software commands.

NMEA sentence	Software command
Factory default	\$PMTK314,-1*04 <cr><lf></lf></cr>
Only GLL at 1Hz	\$PMTK314,1,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0
Only RMC at 1Hz	\$PMTK314,0,1,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0
Only VTG at 1Hz	\$PMTK314,0,0,1,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0
Only GGA at 1Hz	\$PMTK314,0,0,0,1,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0
Only GSA at 1Hz	\$PMTK314,0,0,0,0,1,0,0,0,0,0,0,0,0,0,0,0,0,0,0
Only GSV at 1Hz	\$PMTK314,0,0,0,0,1,0,0,0,0,0,0,0,0,0,0,0,0,0*29 <cr><lf></lf></cr>
Only ZDA at 1Hz	\$PMTK314,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,1,0*29 <cr><lf></lf></cr>
RMC, GGA, GSA	\$PMTK314,0,1,0,1,1,5,0,0,0,0,0,0,0,0,0,0,0,0*2C <cr><lf></lf></cr>
at 1Hz and GSV at	\$F1V11K314,0,1,0,1,1,2,0,0,0,0,0,0,0,0,0,0,0,0,0 '2C\CK\LF\



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0.2Hz								
If the command is	s correct	and	executed,	GNSS	module	will	output	message
\$PMTK001,314,3*36 <cr><lf></lf></cr>								

After the GNSS module is changed to higher baud rate or reduced NMEA sentence, the user can configure it to high update rate of position fix by the following commands.

Interval of position fix	Software command				
Every 100ms (10Hz) <sup>(1)</sup>	\$PMTK220,100*2F <cr><lf></lf></cr>				
Every 200ms (5Hz)	\$PMTK220,200*2C <cr><lf></lf></cr>				
Every 500ms (2Hz)	\$PMTK220,500*2B <cr><lf></lf></cr>				
Every 1000ms (1Hz)	\$PMTK220,1000*1F <cr><lf></lf></cr>				
Every 2000ms (0.5Hz) <sup>(2)</sup>	\$PMTK220,2000*1C <cr><lf></lf></cr>				
If the command is correct and executed, GNSS module will output message \$PMTK001,220,3*30 <cr><lf></lf></cr>					

Note 1: The minimum interval of position fix is 100ms, i.e. the maximum update rate is 10Hz.

Note 2: The current consumption is the same with the update rate of 1Hz.

## 8.6 Configure the static navigation parameter

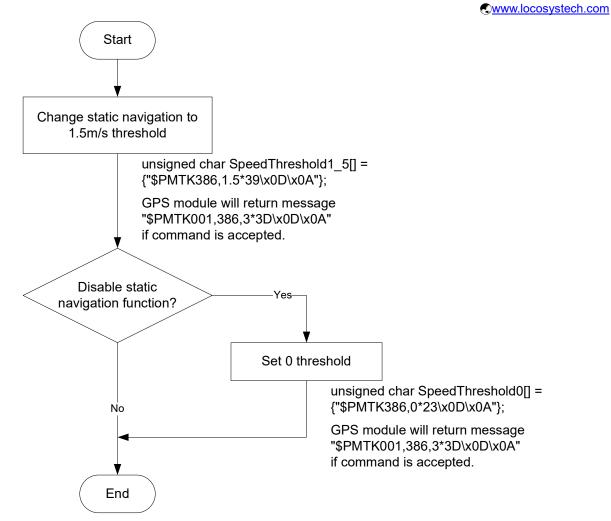
The output position of GNSS module will keep the same and output speed will be zero if the actual speed is below the threshold of the static navigation parameter. This is useful for different applications. For example, the car stopped at a red light will get stationary GNSS position if the threshold is 1.5m/s. It is better to disable this function by setting threshold to 0 for pedestrian navigation.

The format of the software command is as below.

\$PMTK386,speed threshold\*checksum<CR><LF>

The unit of speed threshold is meter per second. The range of speed threshold is from 0.1m/s to 2.0m/s. Value 0 is to disable the function.





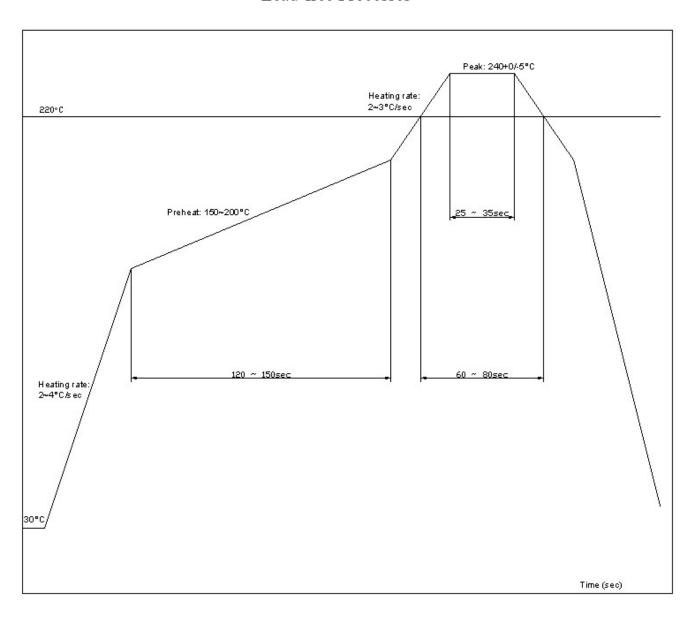
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# 9 Recommended Soldering Temperature Profile

The module belongs to RoHS compliant. The maximum of peak temperature, real on top of PCB, is not over 240 Celsius.

## Lead-free Processes



Lead –Free Solder Paste (Sn 96.5-Ag 3.0-Cu 0.5)

Cycle Interval: 300 sec

## Note:

The MC-1612-B2 module should be soldered on the topside in the soldering process to prevent from falling down.

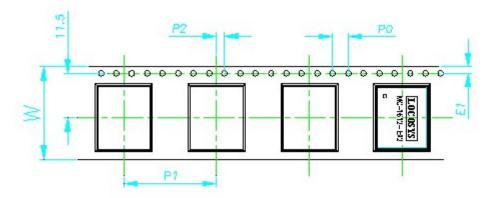


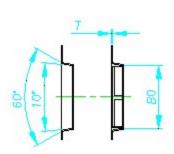
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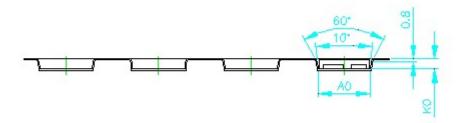
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# 10 Reel Packing information







AO 13.50 ±0.1 BOI16.40 ±0.1 Ø1.5 DO E1 1,75 ±0.1 KΟ 2.70 ±0.1 PO 4.0 ±0.1 P 1 24.00 ±0.1 P2 2.0 ±0.10 0.3 ±0.10 W 24.0 ±0.30

- 1. 10 sprocket hole pitch cumulative tolerance  $\pm 0.2$
- 2. Camber not to exceed 1mm in 100mm
- 3. AO and BO measured on a plane 0.3mm above the bottom of the pocket
- KO measured from a plane on the inside bottom of the pocket to the top surface of the carrier.
- pocket position relative to sprocket hole measured as true position of pocket, not pocket hole.
- 6. Component load per 13"reel: 1000 pcs



## 11 Packing and Handling

GNSS modules, like any other SMD devices, are sensitive to moisture, electrostatic discharge, and temperature. By following the description sketched in the document for LOCOSYS GNSS module storage and handling, it is possible to reduce the chances of them being damaged during production.

## 11.1 Moisture Sensitivity

The module belongs to moisture sensitive device (IPC/JEDEC J-STD-020C Level III). If it is not used by then, we strong recommended storing the GNSS modules in dry places such as dry cabinet. The approximate shelf life for LOCOSYS GNSS modules packages is 6 months from the bag seal date, when store in a non-condensing storage environment (<30°C/60% RH)

## 11.2 ESD Handling



Please carefully follow the following precautions to prevent severe damage to

#### GNSS modules.

LOCOSYS GNSS modules are sensitive to electrostatic discharges, and thus are Electrostatic Sensitive Devices (ESD). Careful handling of the GNSS modules and in particular RF\_IN pin must follow the standard ESD safety protections:

- Unless there is a galvanic coupling between the local GND and the PCB GND, then the first point of contact when handling the PCB shall always be between the local GND and PCB GND.
- Before working with RF IN pin, please make sure the GND is connected
- When working with RF\_IN pin, do not contact any charges capacitors or materials that can easily develop or store charges such as patch antenna, coax cable, soldering iron.
- When soldering RF IN pin, please make sure to use an ESD safe soldering iron (tip).



# Document change list

## Revision 1.2

• First release on October 08, 2014.

Revision 1.2 to revision 1.3 (July 24, 2020)

- Revised protocol support NMEA 0183 version from 4.10 to 4.00 in the section 4.
- Added "Note 1" in the section 4.
- Revised section 8.1 NMEA output message.